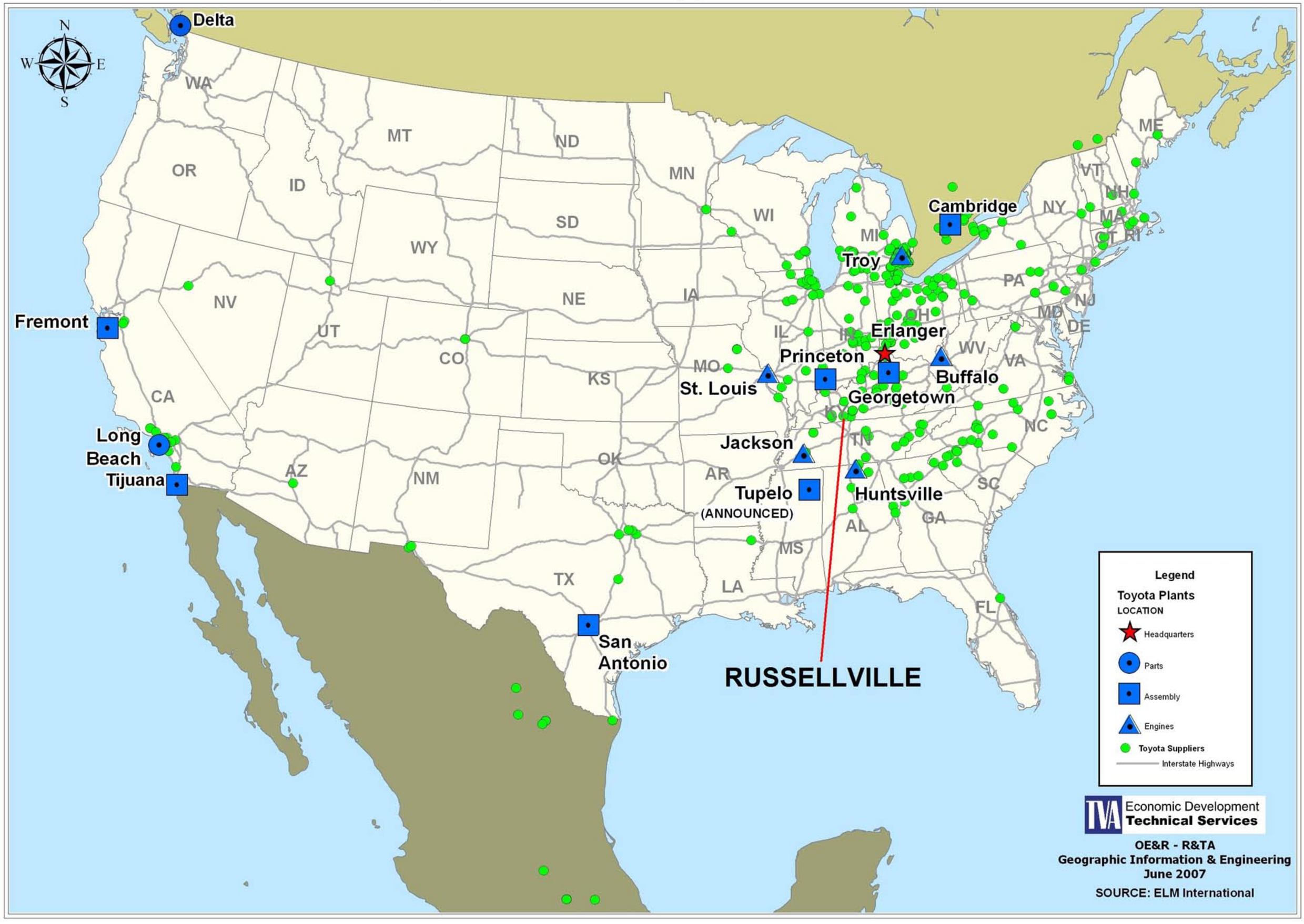Toyota Plants and Suppliers Locations